

Abstract

Durability testing of solid oxide fuel cells (SOFCs) provides extensive time-series datastreams (including operating temperature, cathode and anode atmosphere, test conditions, output voltage, current density, areaspecific resistance (ASR) variables) that can serve as predictors of the cell's performance, either through direct action or correlated phenomena. These datasets lend themselves well to data-science analytics approaches for extracting greater understanding of the relationship between test conditions (predictors) and cell performance (response) over time.

Results from SOFC button-cell tests for up to 624 hours of operation under conventional and accelerated conditions have been analyzed using data analytics code written in R, the statistical programming language, to discern recurring patterns in cell output that are often overlooked in other studies.

Here we report two such patterns: fluctuations in cell output voltage with 24-hour periodicity (diurnal cycling behavior); and the effects on cell output from intermittent diagnostic tests (linear sweep voltammetry (LSV) and electrochemical impedance spectroscopy (EIS)). We find diurnal fluctuations in nearly every test run in this project, and we speculate here on possible causes. Possibly more disruptive are discontinuities in cell performance after many of our LSV/EIS tests. Ultimately, the goal of this approach is to use data-driven time-series analytics to better understand and identify the underlying mechanisms that lead to changes in cell performance dring long-term testing, and possibly to detect sources and signatures of cell degradation at early stages so that remedial action might prolong the cell's operational lifetime.

Introduction

Why choose Rstudio?

- Faster computation
- Easier to find and fix errors
- $\boldsymbol{\diamondsuit}$ Reading and writing data to and from R
- Easy to share rmd files can be converted to pdf, HTML, and Word documents.
- Free and open source thousands of packages to improve its functionality
- Advanced statistics capabilities

Smoothing method: rolling averages

- Average voltage readings over a period of ~100 minutes (~50 min before and after)
- "Shifting forward" excluding the first number of the series and including the next value in the dataset
- R package "zoo" "rollmean," "rollapply"





Results:* cell voltage (smoothed) vs. time; three LSM cathode compositions; accelerated vs. conventional conditions



fimo(h)



200

300

fimol/h

400



All cells were circular, planar, 8YSZ-electrolyte-supported button cells with identical Ni/8YSZ anodes and one of three LSM/8YSZ cathode compositions.
All tests used ambient air on the cathode side and humidified hydrogen at 50 sccm on the anode side.

None of the tests shown here occurred during changes to or from daylight savings time.

Data Analytics Applied to SOFC Durability Time-series Datasets

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| | Discussion | | | | |
|--|------------|----------------|------------------------------------|------------------------------------|--|
| | | | 24-h lines match voltage minima | LSV lines match voltage perturb'ns | |
| | cathode A | accel'd, 493 h | 11/20 | 13/18 | |
| | | conv'l, 500 h | 18/18 | 15/16 | |
| | cathode B | accel'd, 527 h | 19/20 | 14/17 | |
| | | conv'l, 500 h | 17/21 | 15/19 | |
| | cathode C | accel'd, 500 h | 17/20 | 10/15 | |
| | | conv'l, 525 h | n/a | 4/21 | |
| | | | | | |

Conclusions

- Five of six datasets showed diurnal periodicity, with voltage minima between 2 and 4 a.m.
- In tests showing periodicity, 83% of diurnal lines (78% accelerated, 90% conventional) matched voltage minima.
- Overall, 69% of LSV lines matched voltage perturbations (dips, peaks, shifts) (79% excluding the conventional C 525-h test).

Ongoing & Future Studies

- Does the cyclic diurnal response correlate with ambient conditions (temperature, % relative humidity, barometric pressure)?
- LSV/EIS readings entail abrupt switching between zero and near-peak power. Does this accelerate cell degradation?
- Does cross correlation function (CCF) analysis show coupling of the system's responses (to LSV readings and diurnal conditions) with the time intervals between those stimuli?

Acknowledgement

Acknowledgments: This research is based upon work supported by the U. S. Department of Energy, National Energy Technology Laboratory, under the SECA Core Technology Program (award number DE-FE0023476). <u>Disclatimer</u>: This research is based in part upon work supported by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

The authors are grateful to LG Fuel Cell Systems Inc. for providing cells for testing.